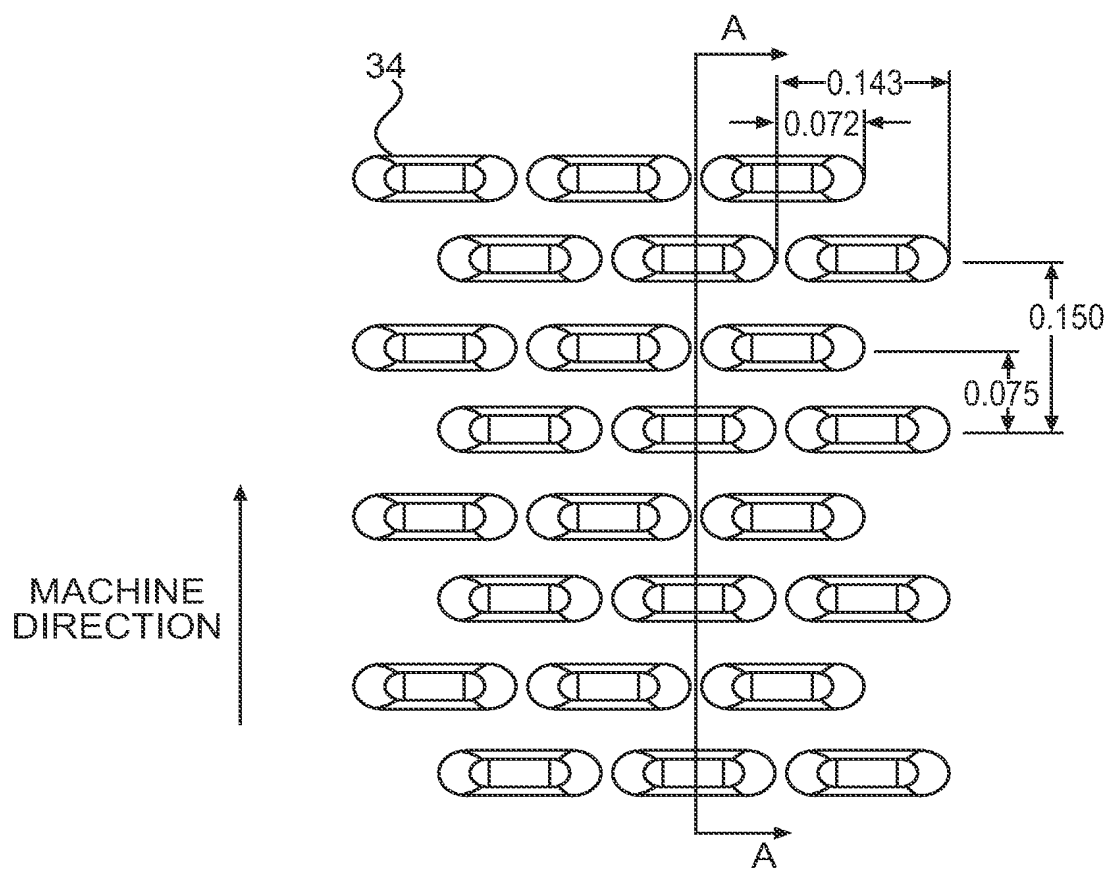
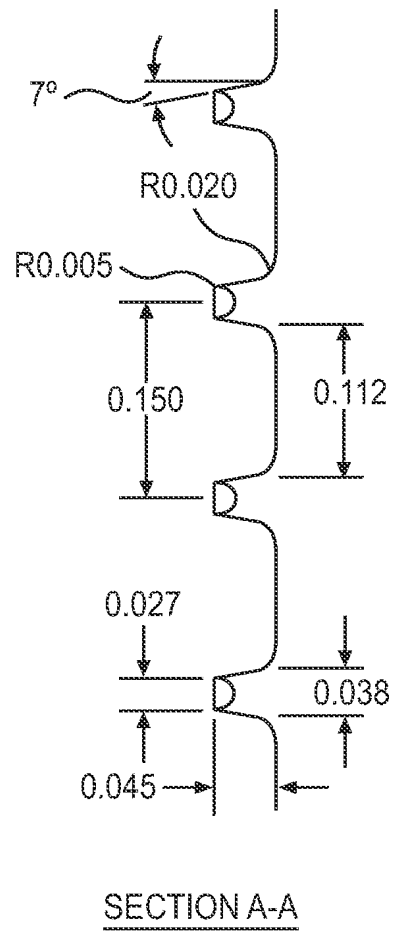


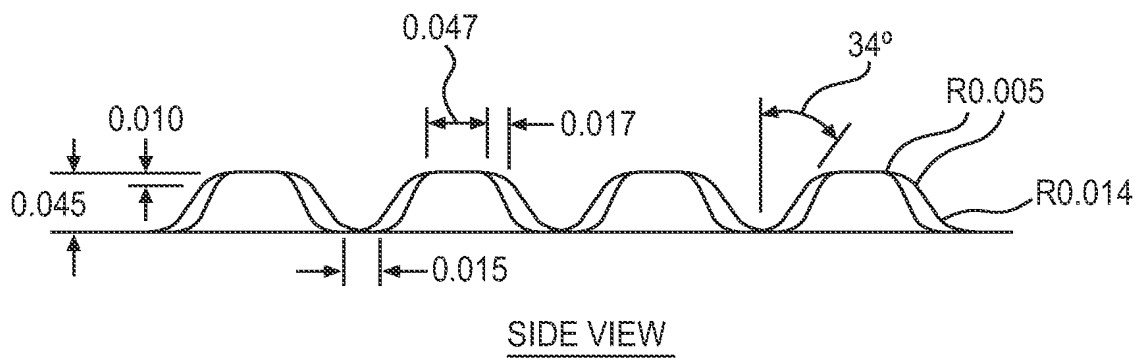
**FIG. 1A**



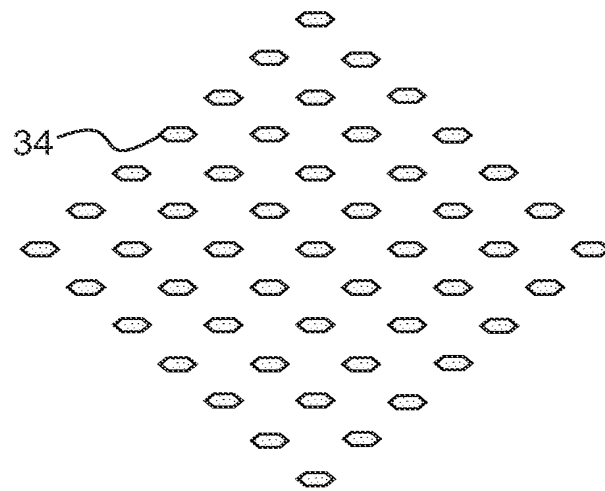
**FIG. 1B**



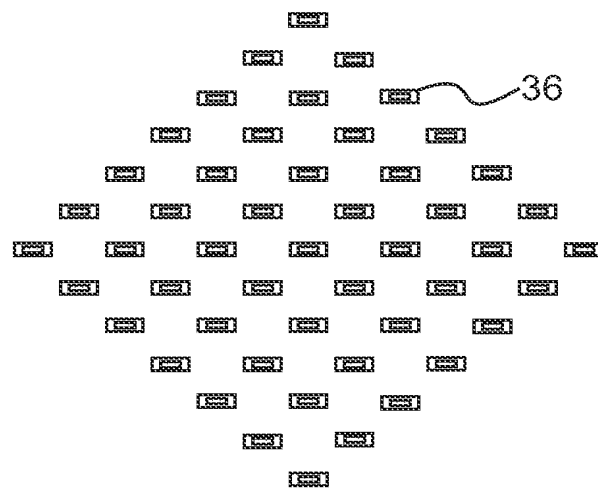
**FIG. 1C**



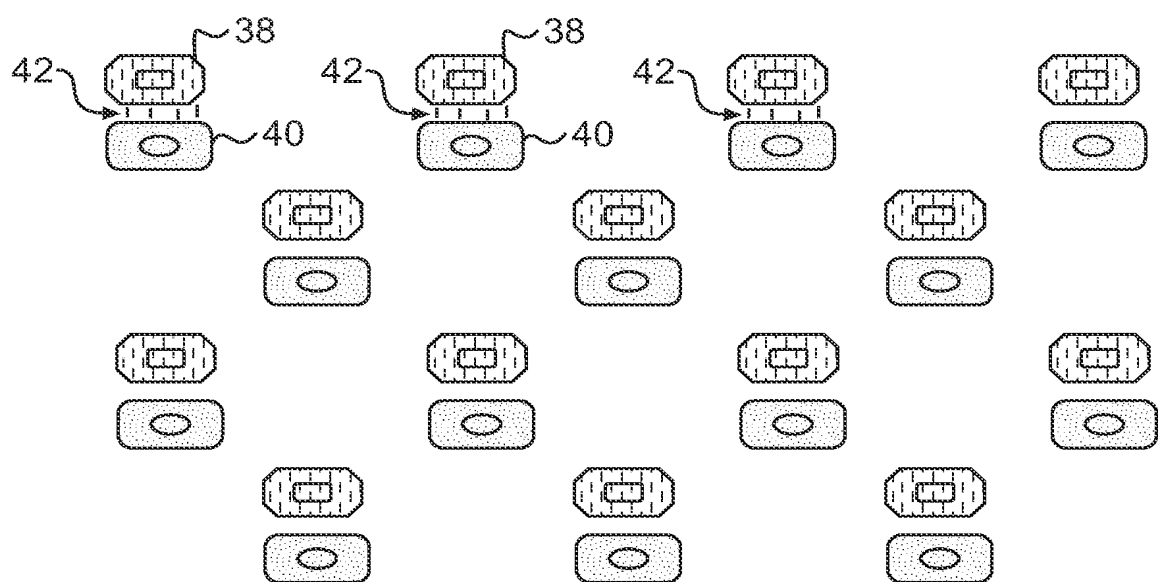
**FIG. 1D**



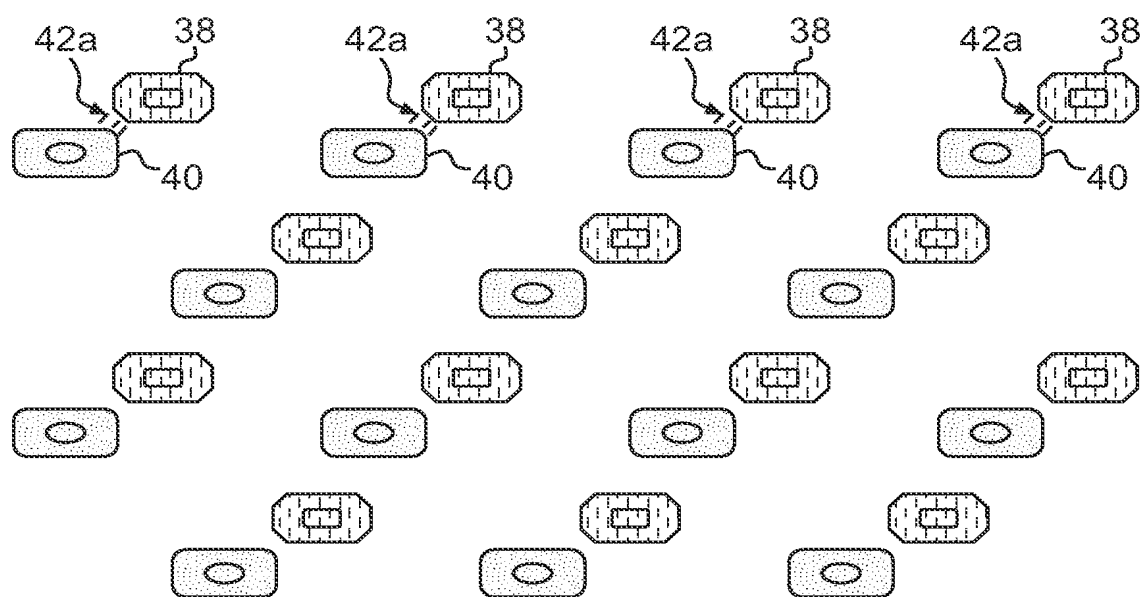
**FIG. 2**



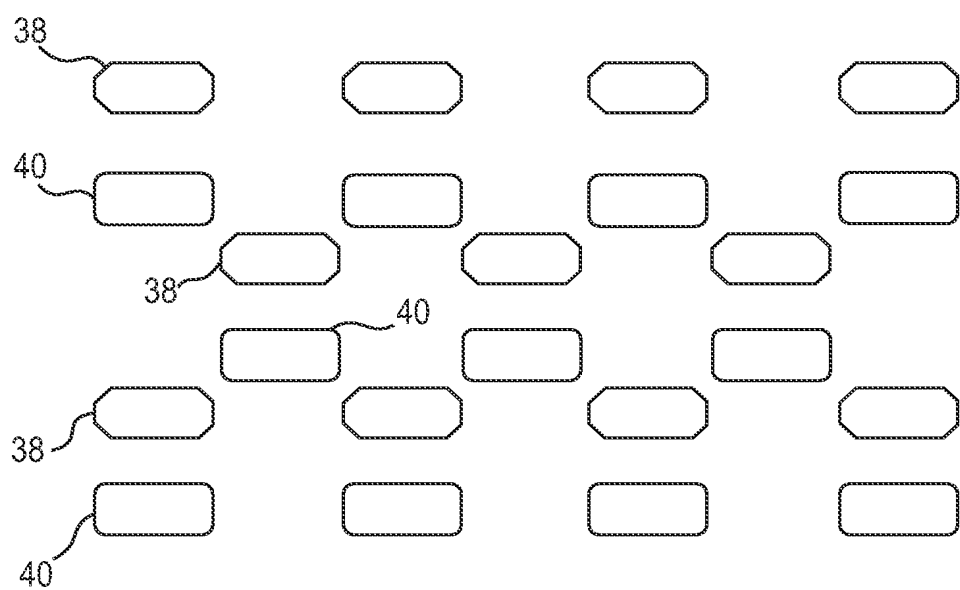
**FIG. 3**



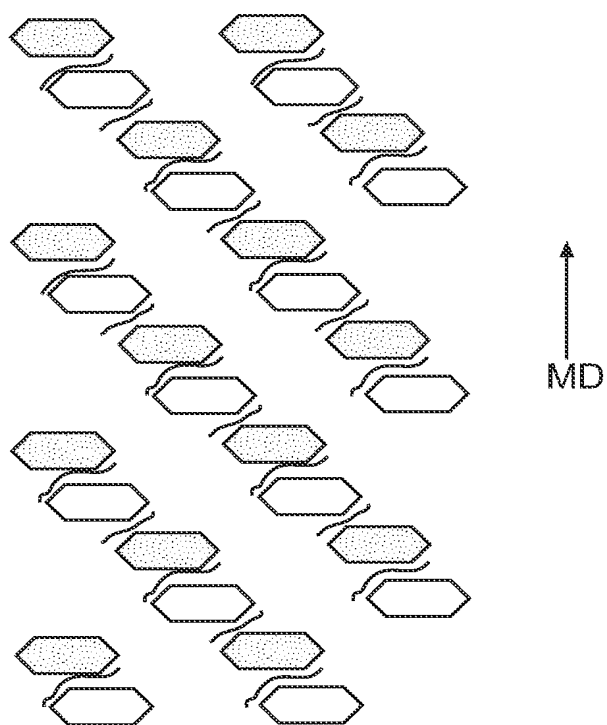
**FIG. 4**



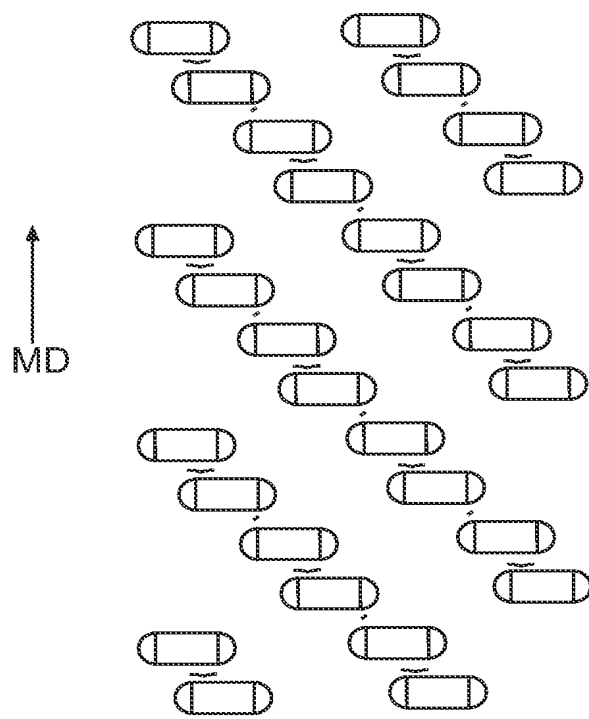
**FIG. 5**



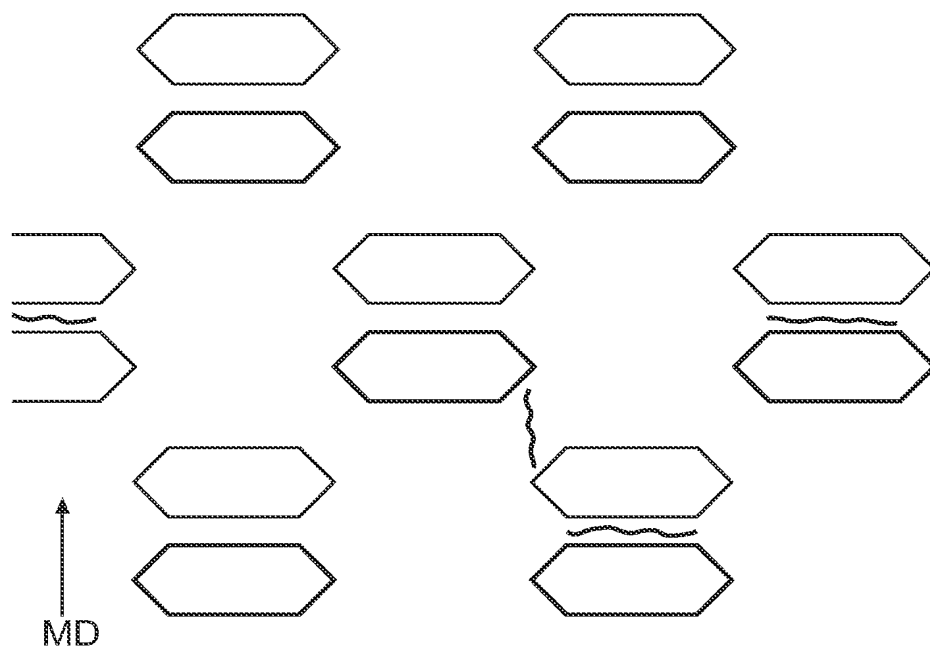
**FIG. 6**



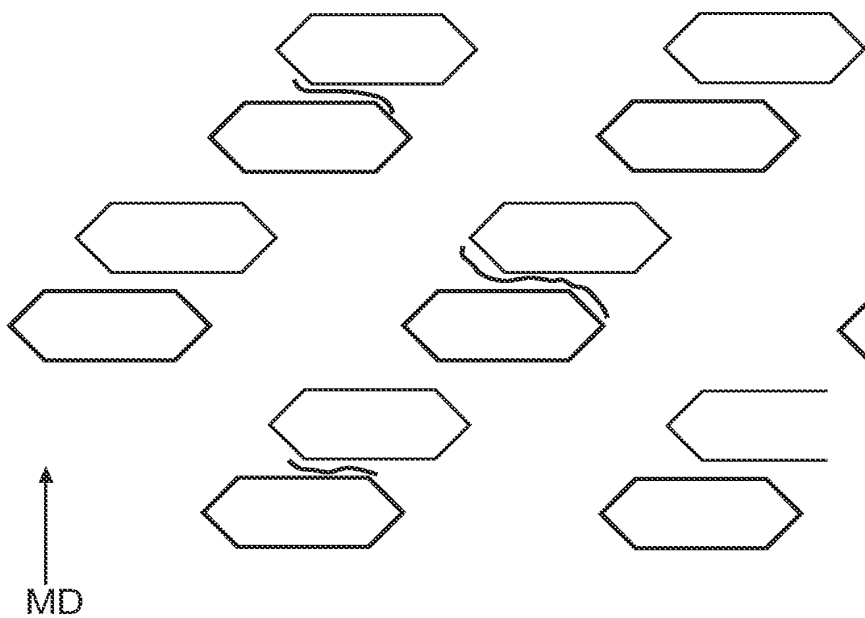
**FIG. 7**



**FIG. 8**

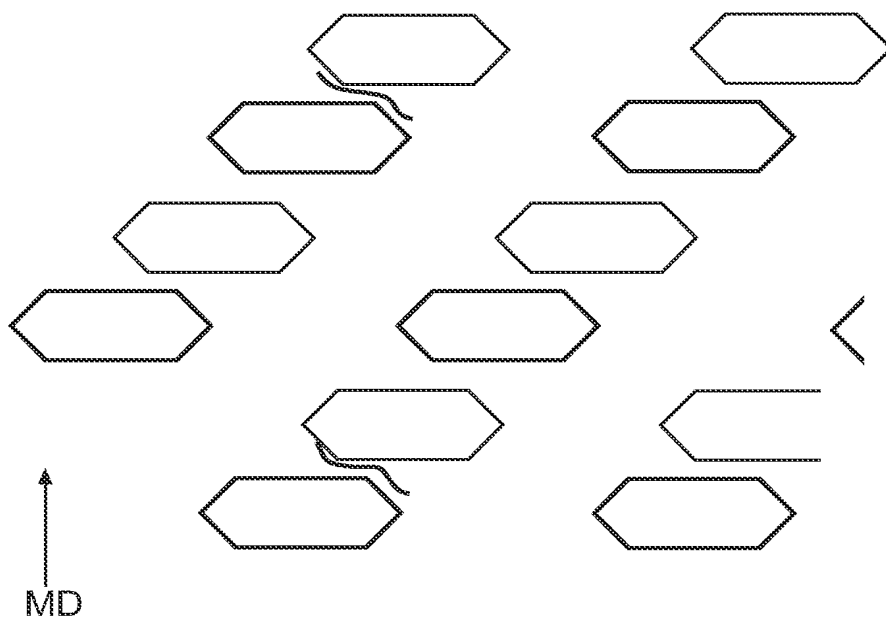


**FIG. 9**

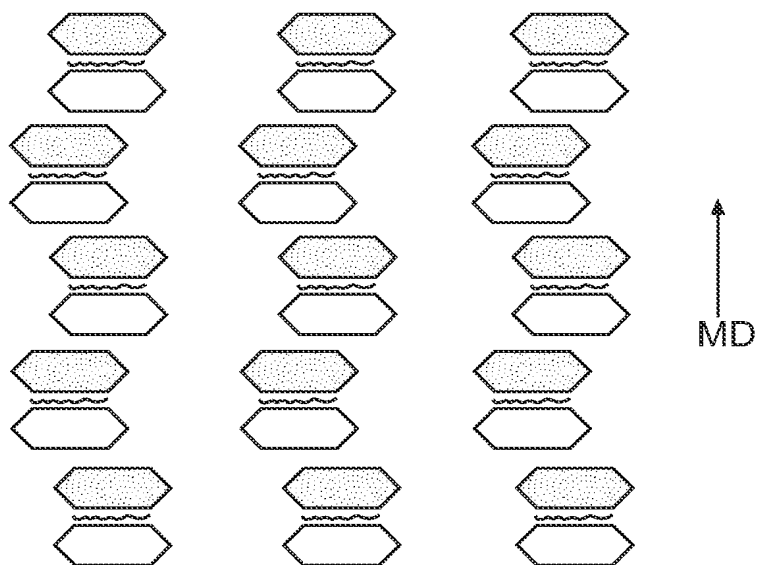


**FIG. 10**

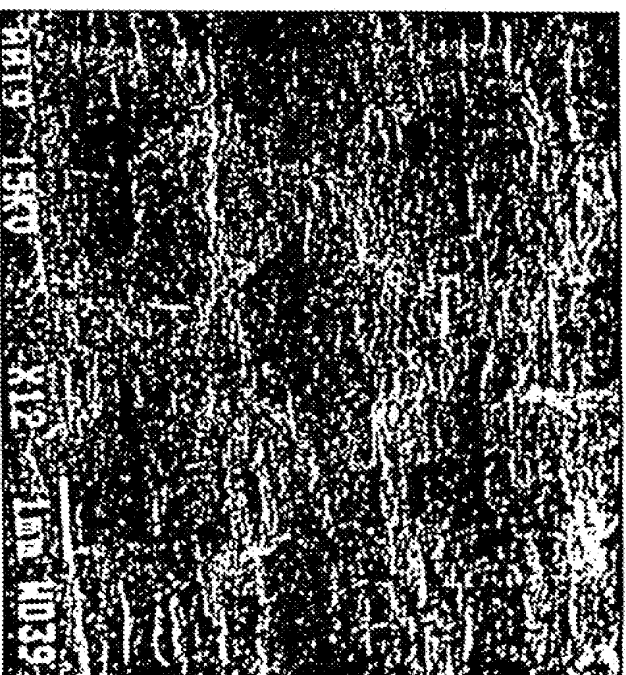




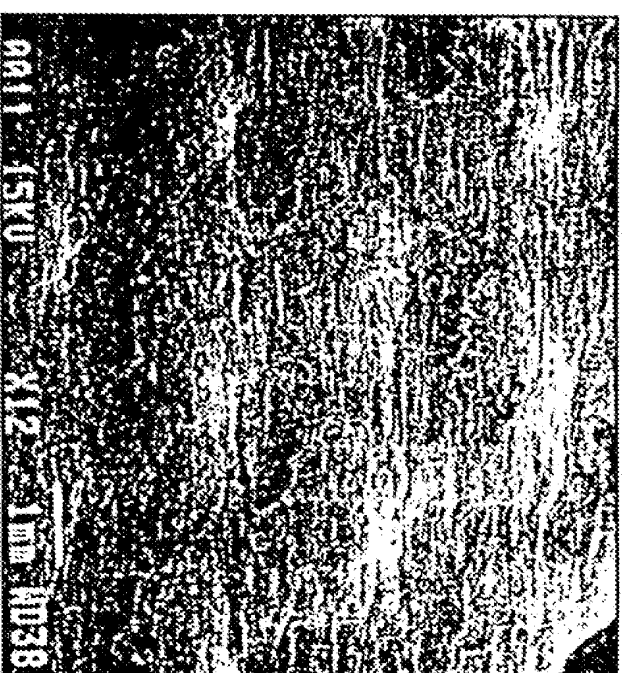
**FIG. 11**



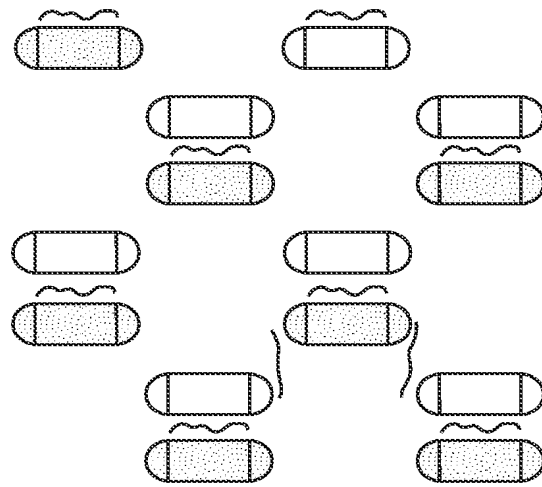
**FIG. 12**



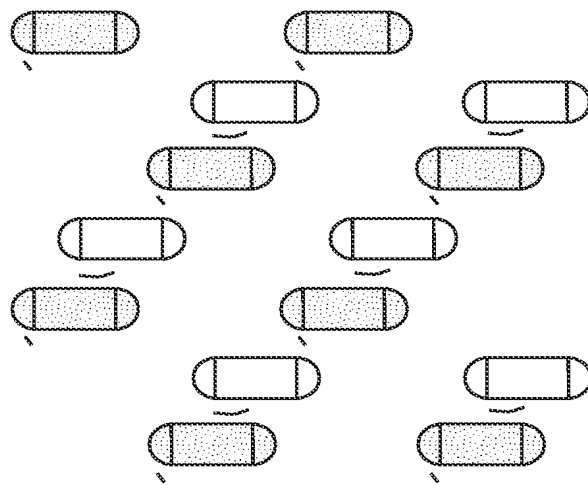
**FIG. 13**



**FIG. 14**

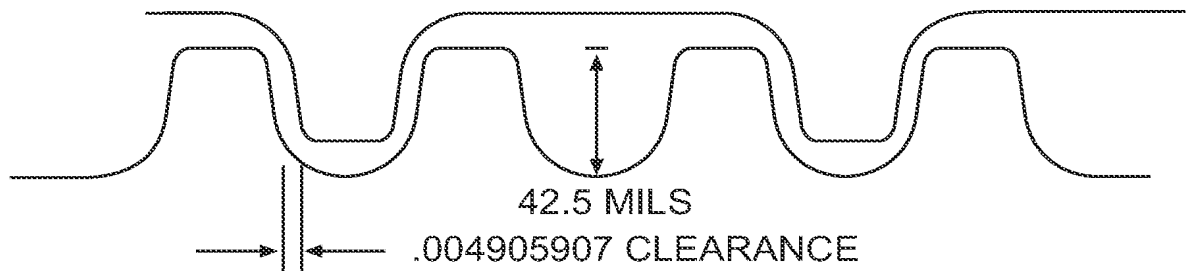


***FIG. 15***



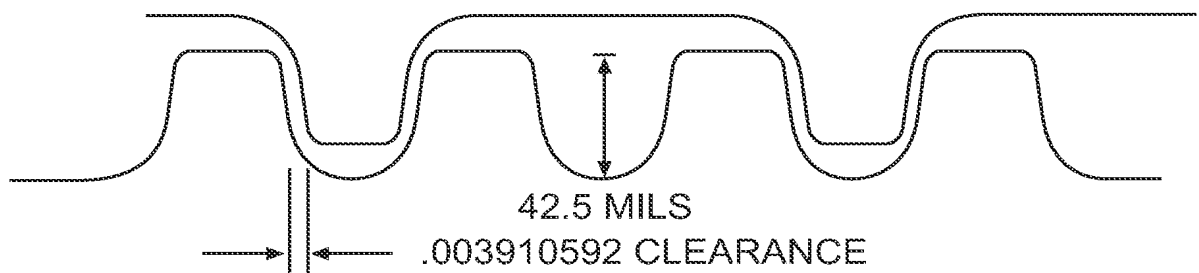
***FIG. 16***

AT .032 ENGAGEMENT



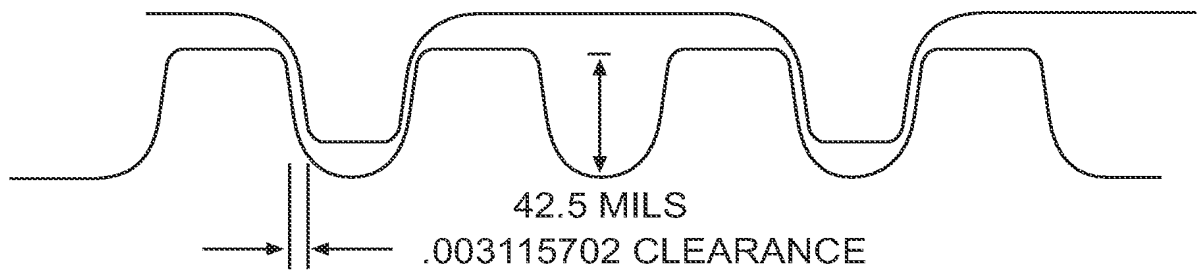
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 17A**



9° WALL ANGLE CENTERED ALIGNMENT

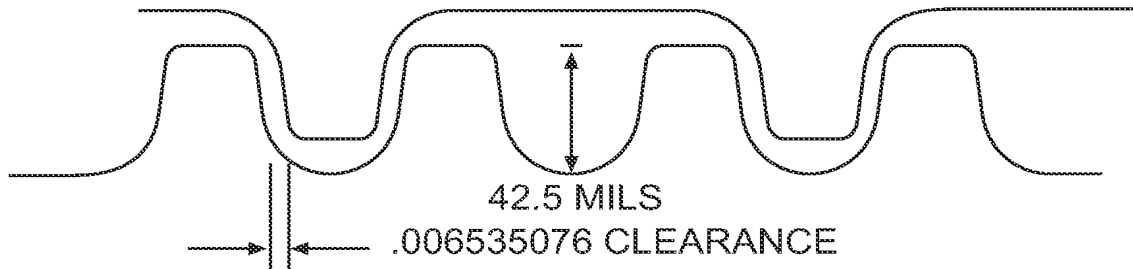
**FIG. 17B**



11° WALL ANGLE CENTERED ALIGNMENT

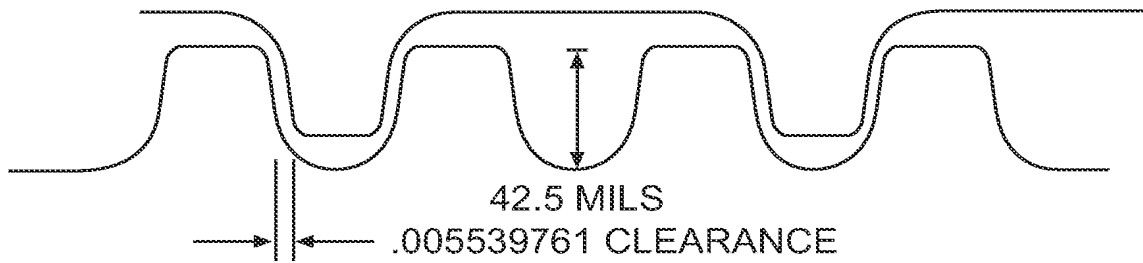
**FIG. 17C**

AT .028 ENGAGEMENT



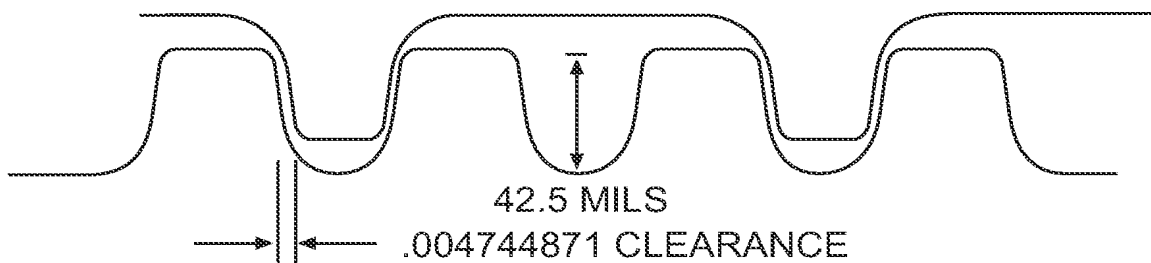
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 18A**



9° WALL ANGLE CENTERED ALIGNMENT

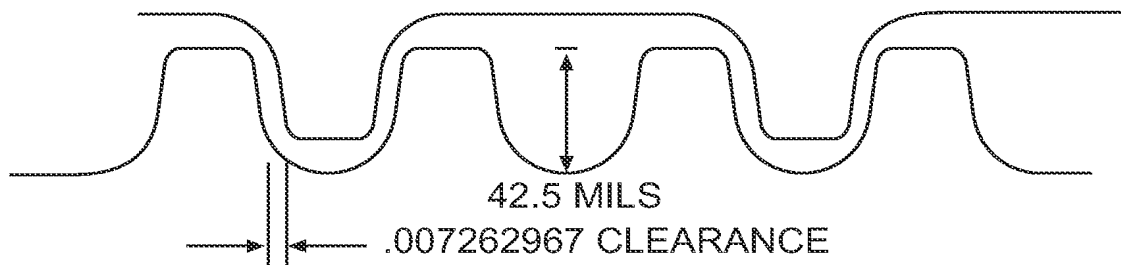
**FIG. 18B**



11° WALL ANGLE CENTERED ALIGNMENT

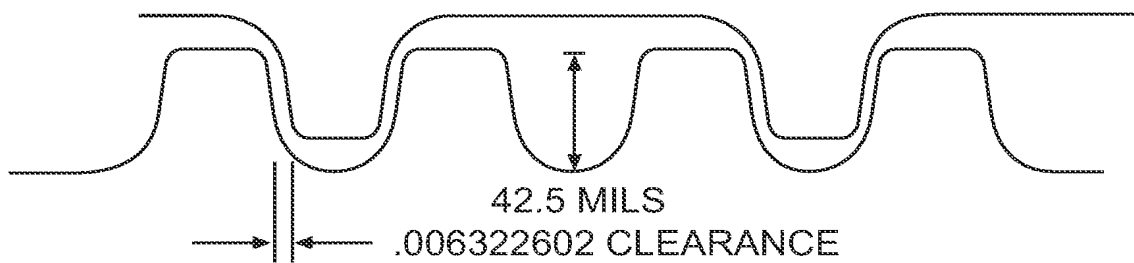
**FIG. 18C**

AT .024 ENGAGEMENT



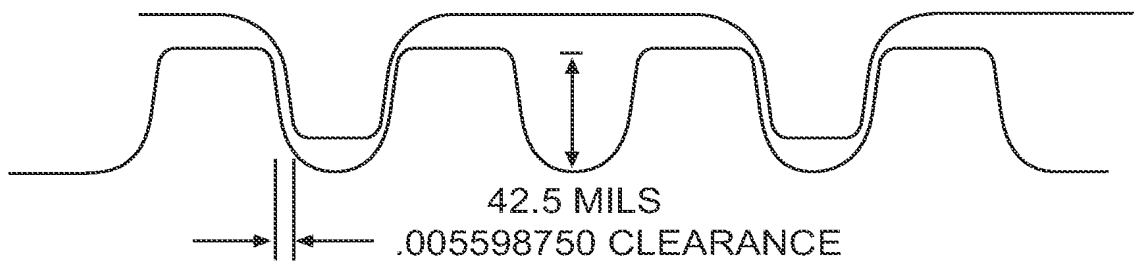
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 19A**



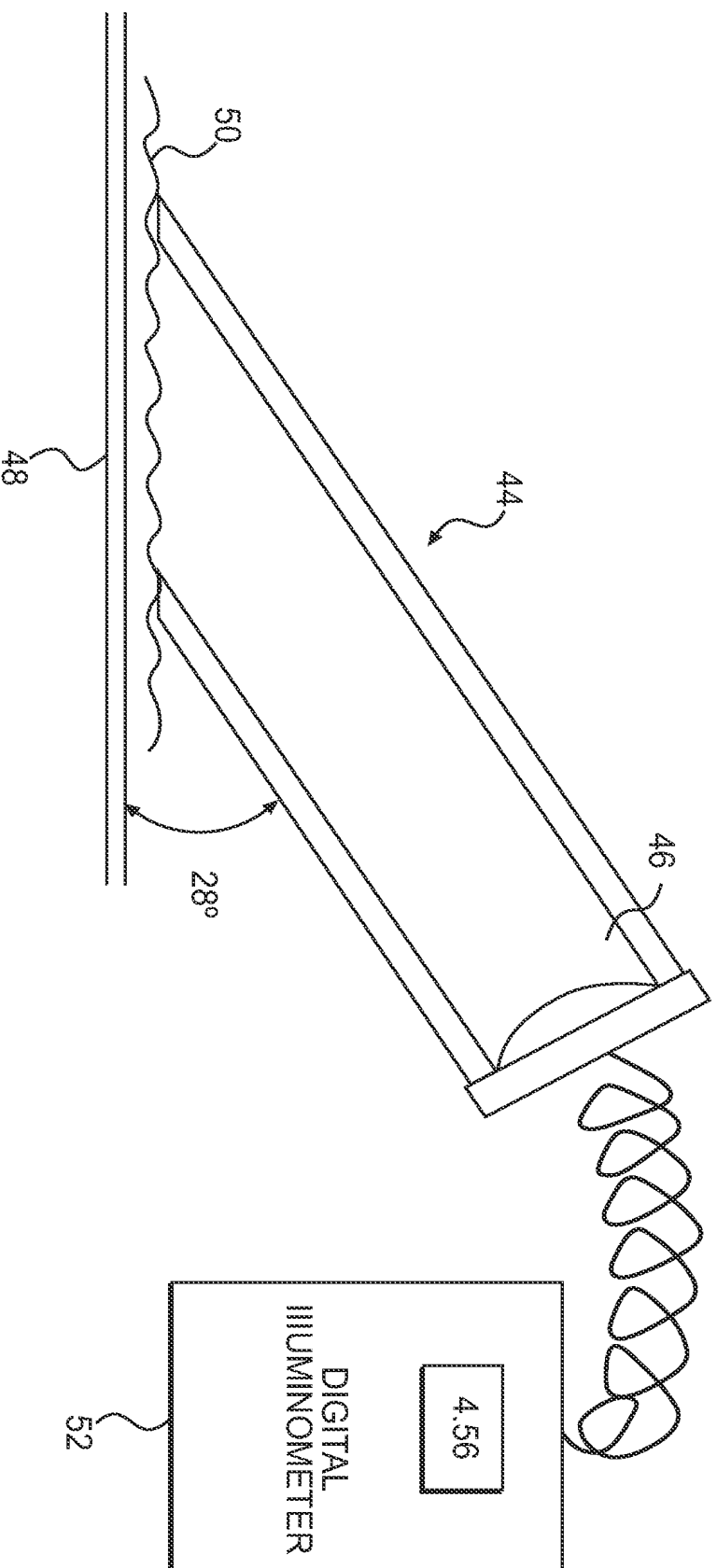
9° WALL ANGLE CENTERED ALIGNMENT

**FIG. 19B**

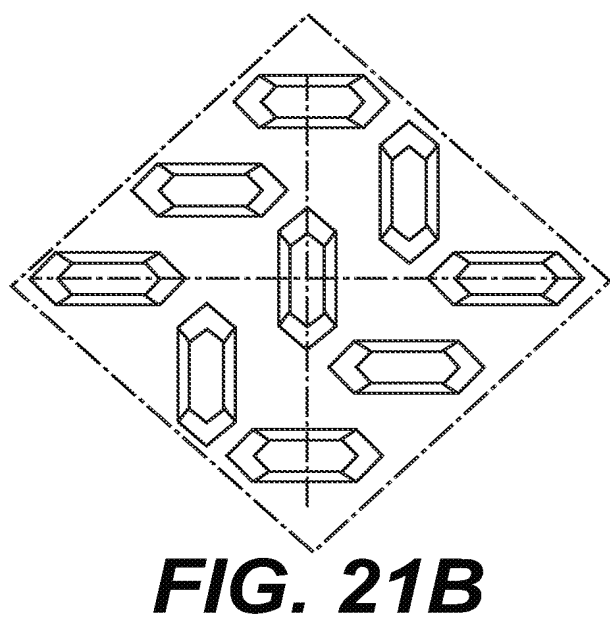
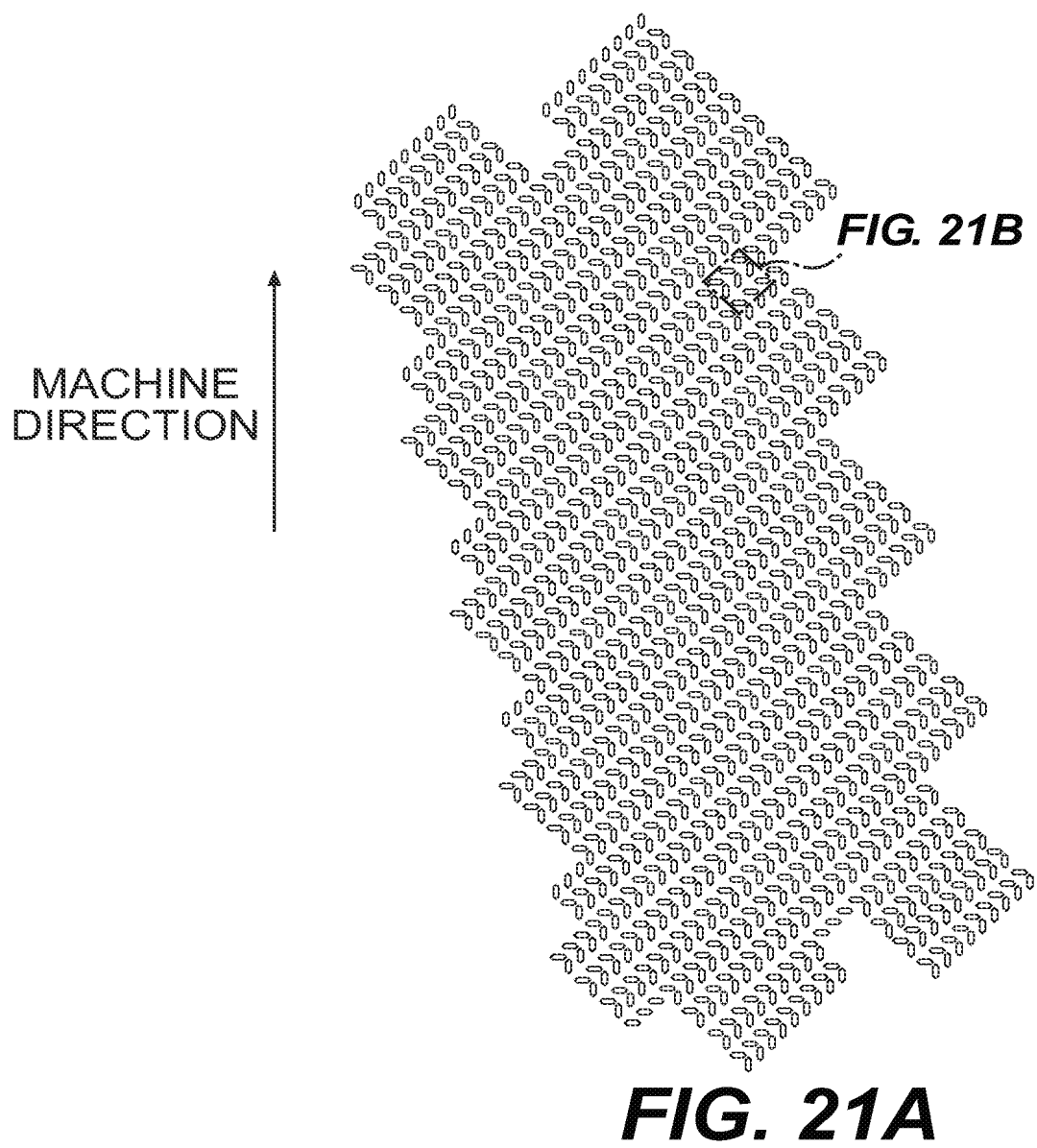


11° WALL ANGLE CENTERED ALIGNMENT

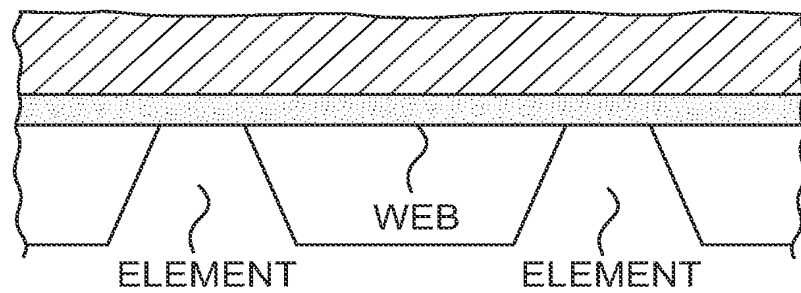
**FIG. 19C**



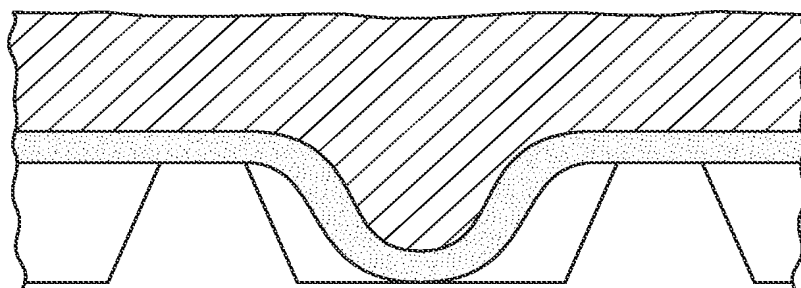
**FIG. 20**



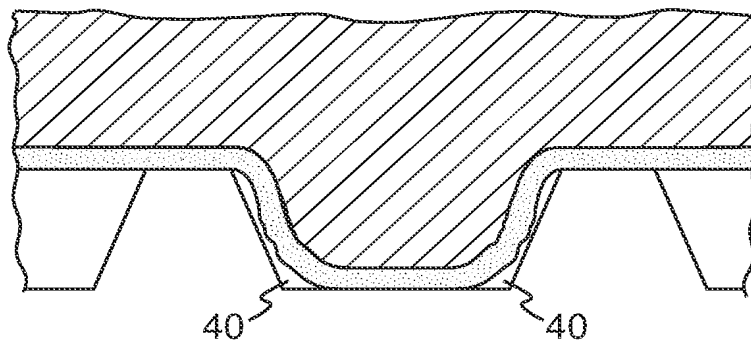




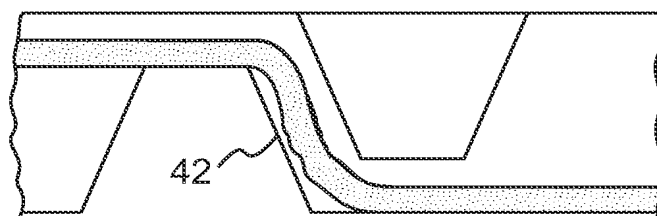
**FIG. 22A**



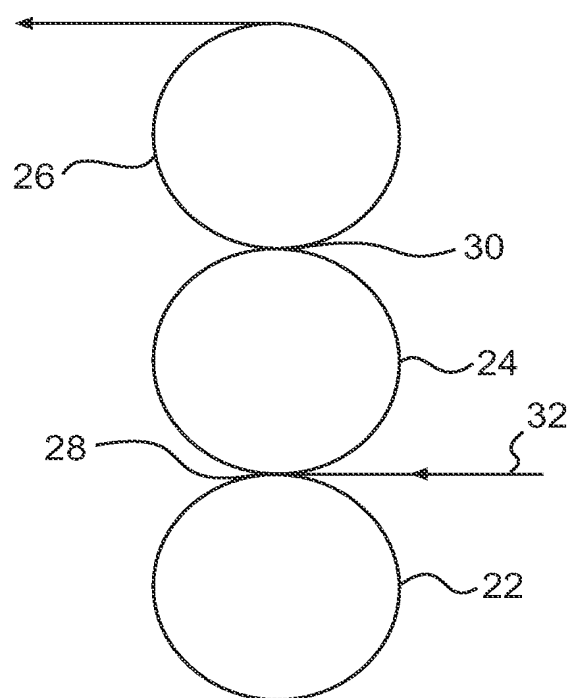
**FIG. 22B**



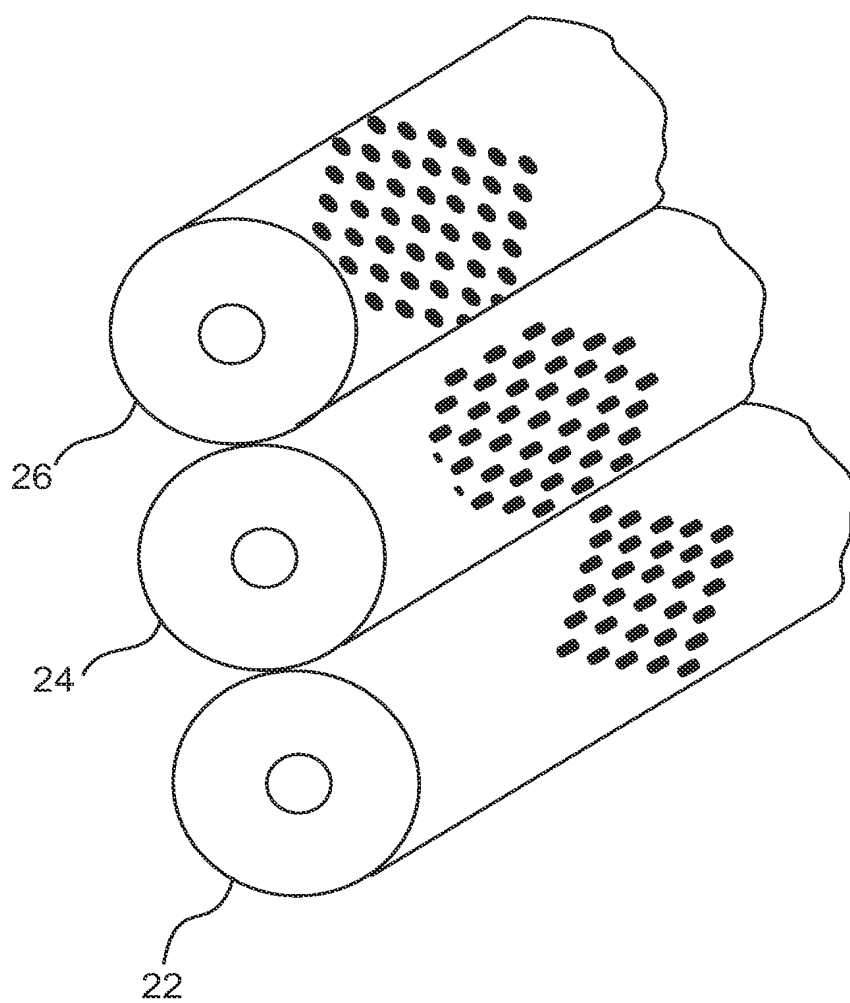
**FIG. 22C**



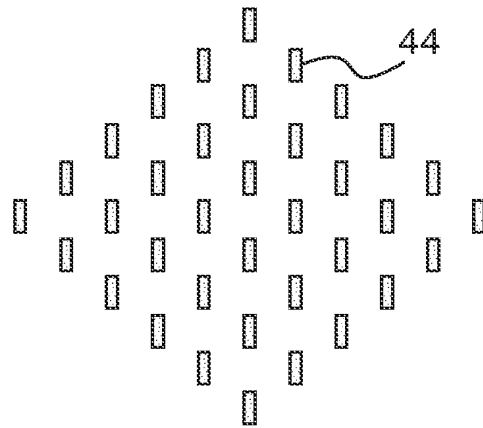
**FIG. 22D**



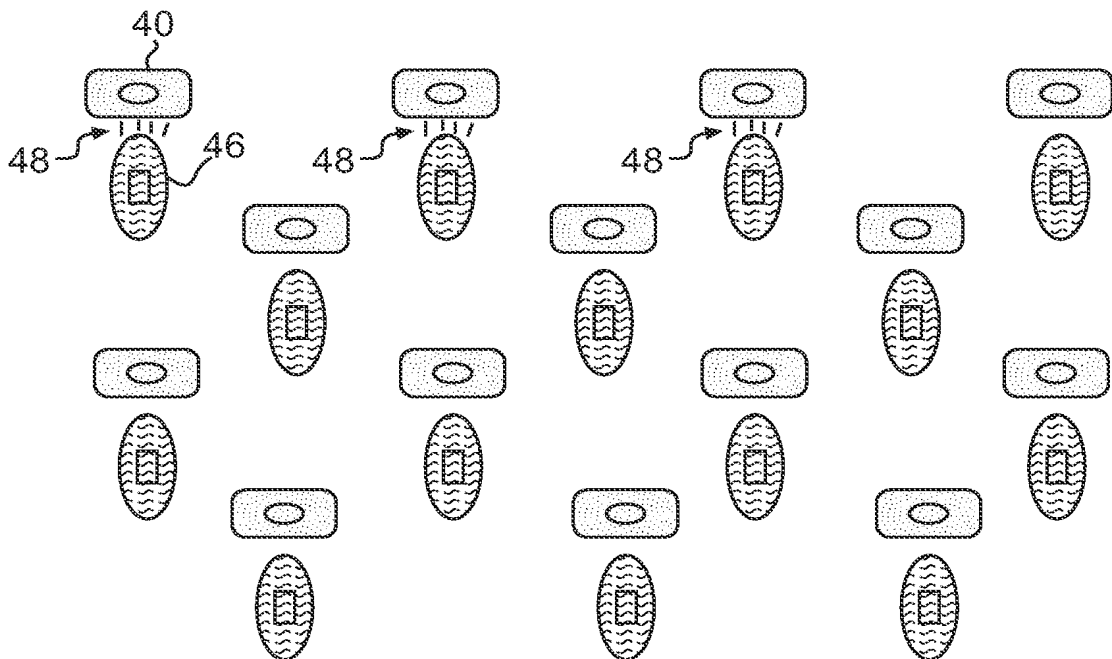
**FIG. 23**



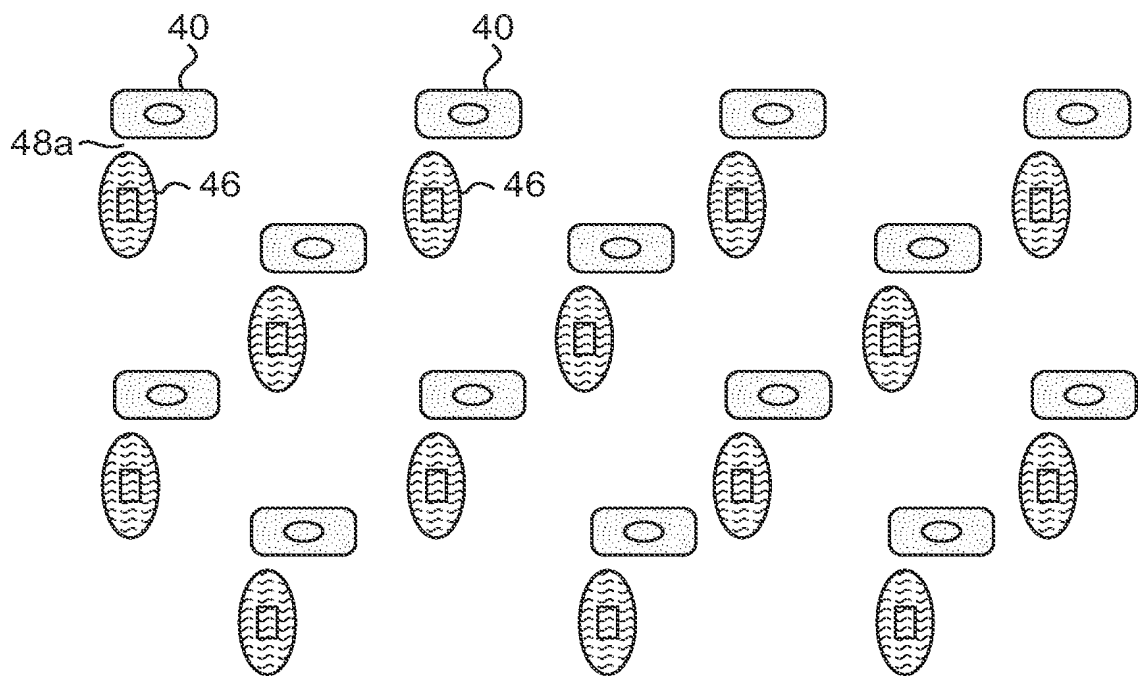
**FIG. 24**



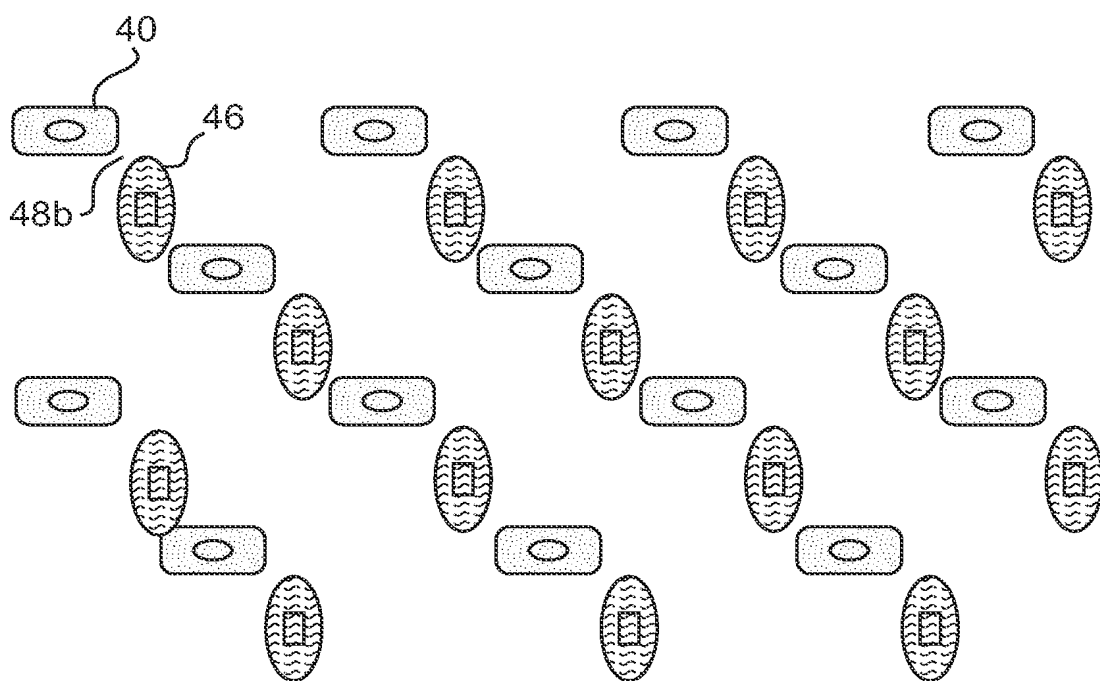
**FIG. 25**



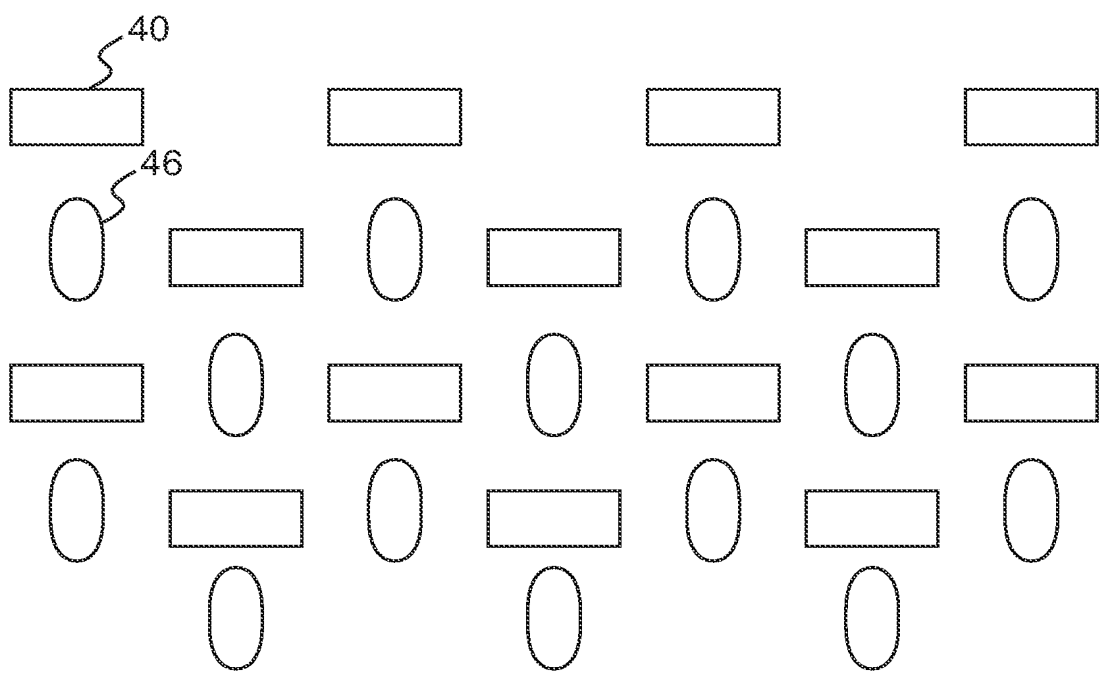
**FIG. 26**



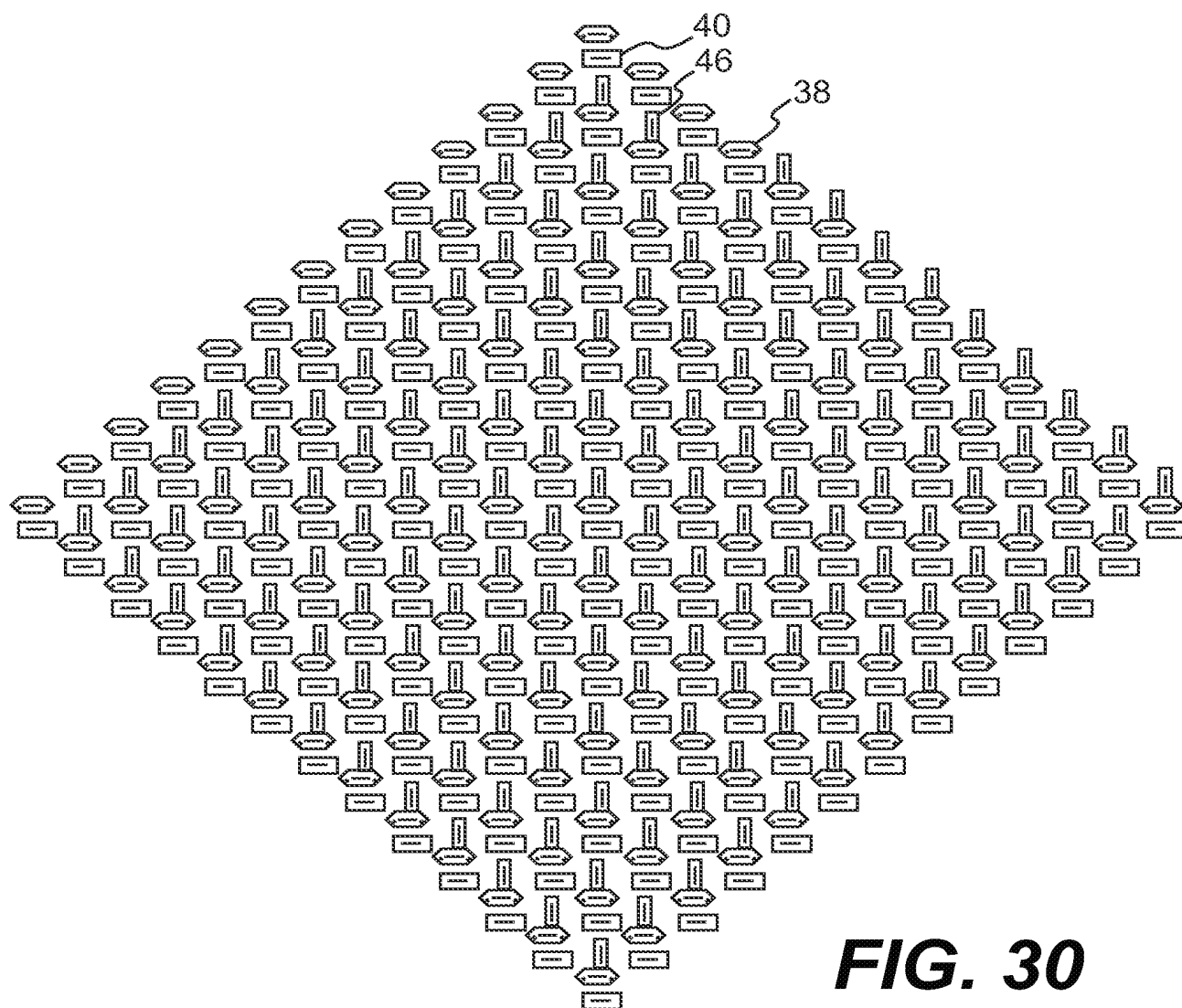
**FIG. 27**



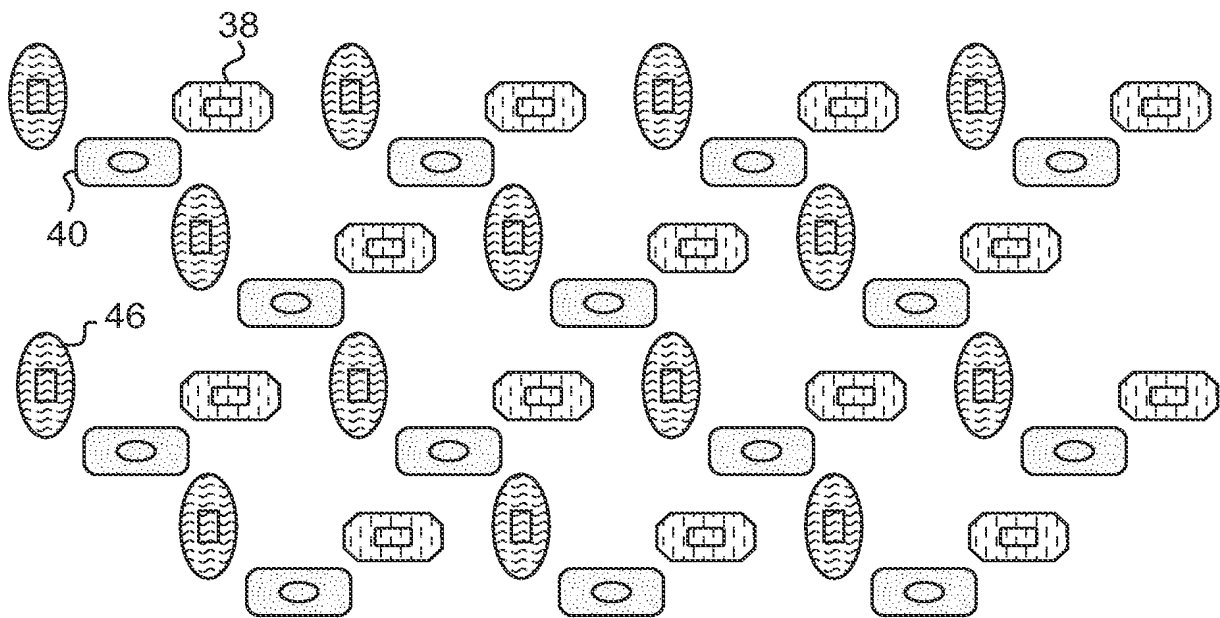
**FIG. 28**



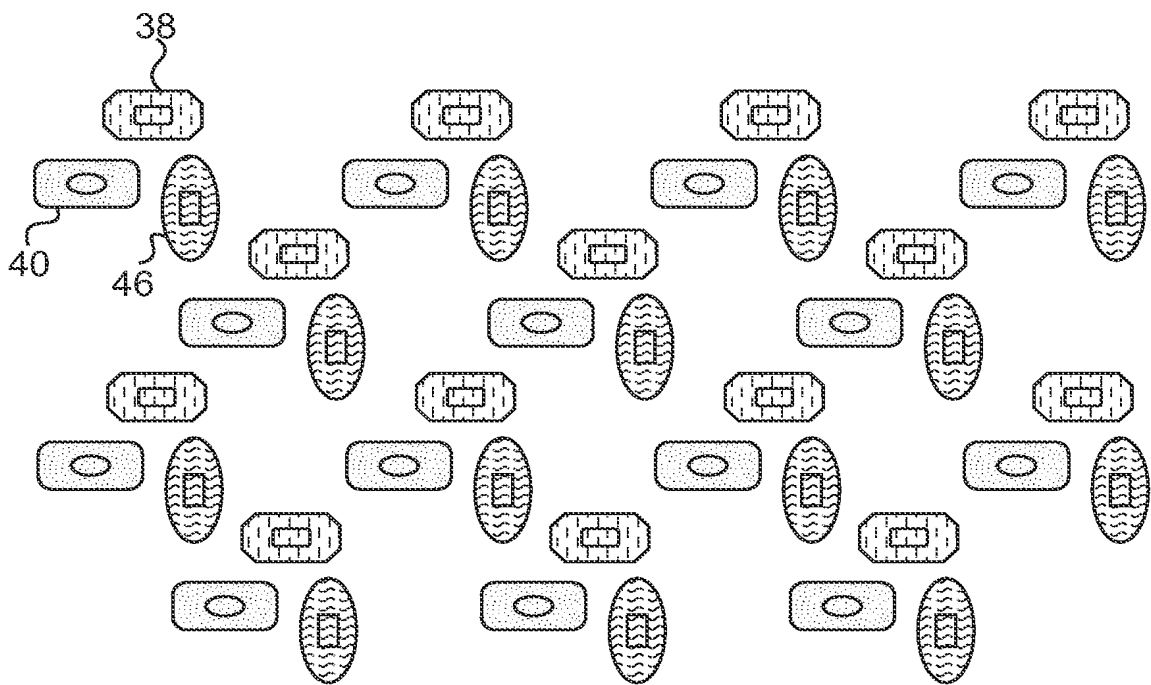
***FIG. 29***



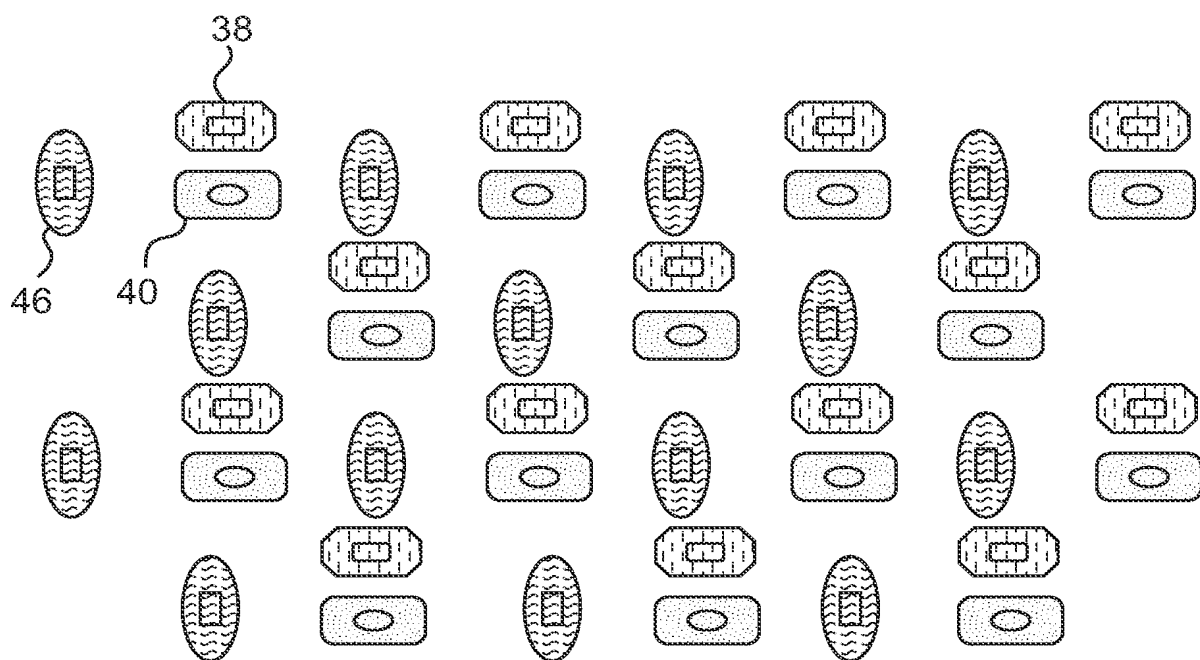




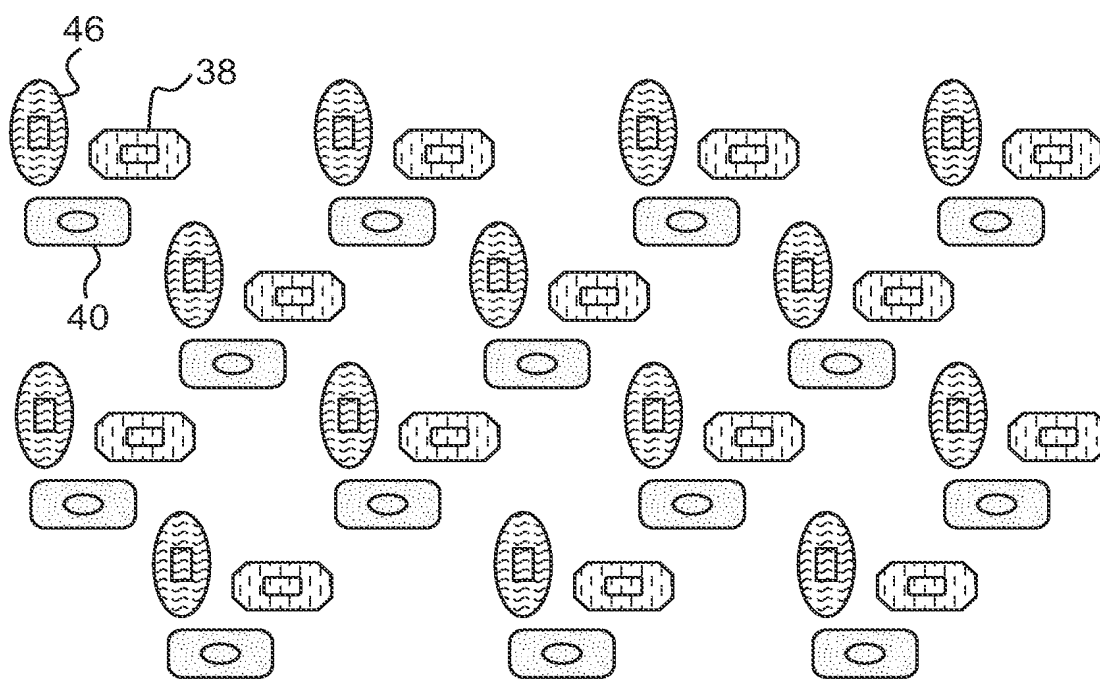
**FIG. 31**



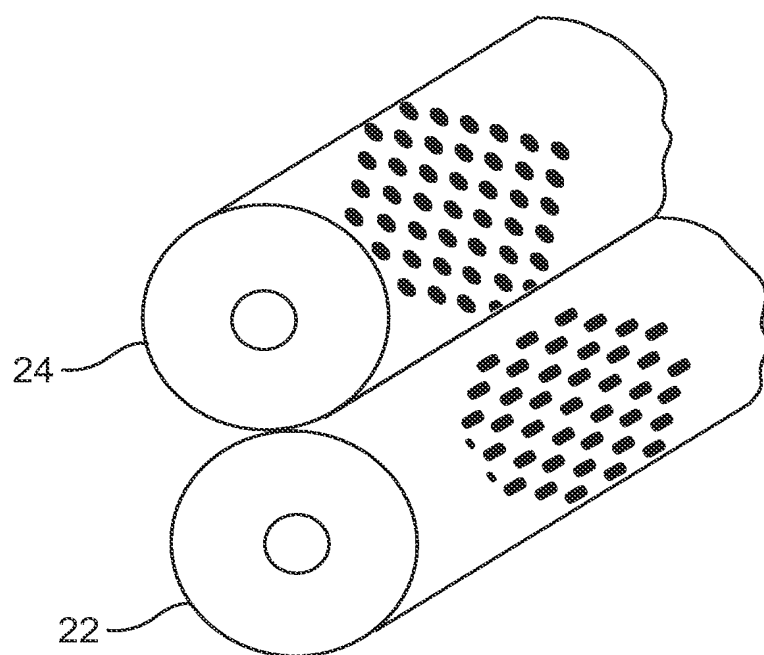
**FIG. 32**



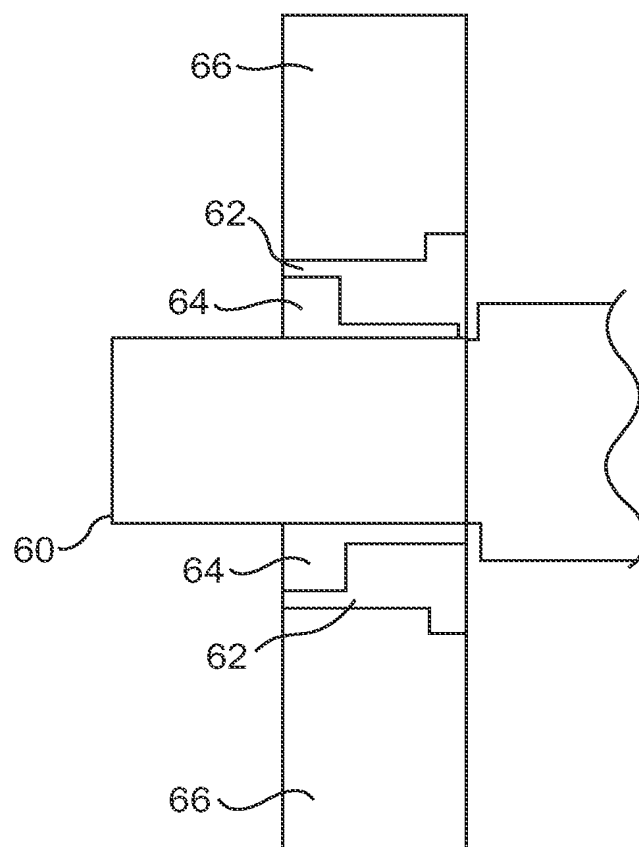
**FIG. 33**



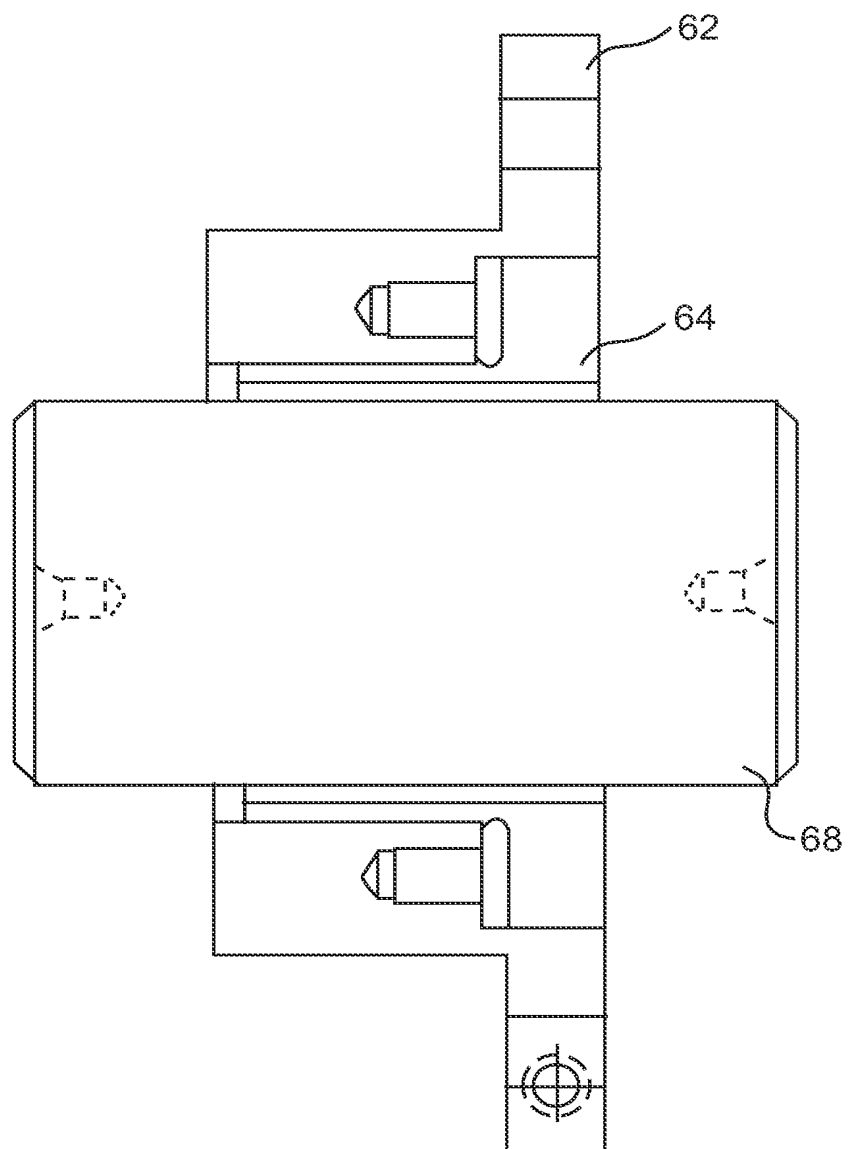
**FIG. 34**



**FIG. 35**

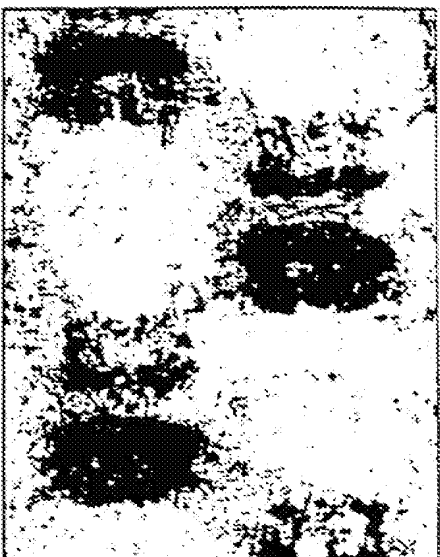


**FIG. 36**

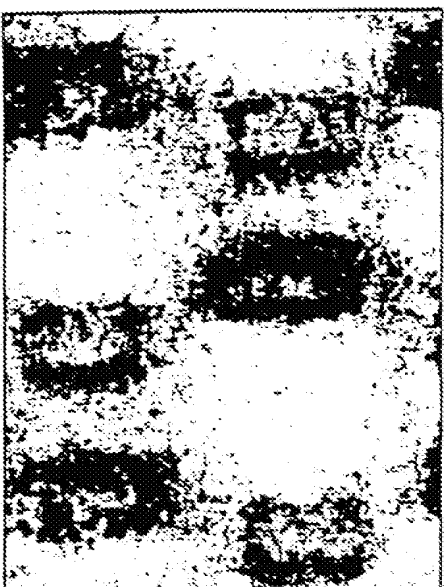


**FIG. 37**

STANDARD GEARS/HUBS

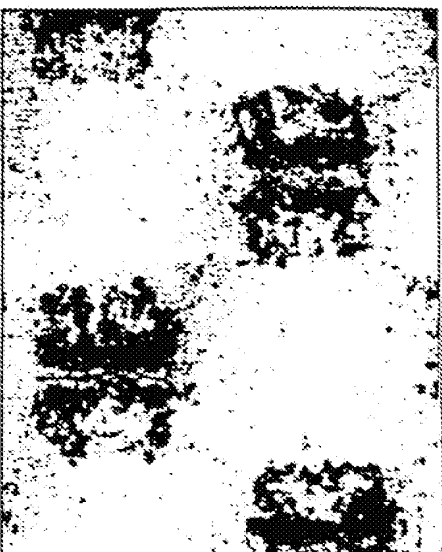


**FIG. 38**

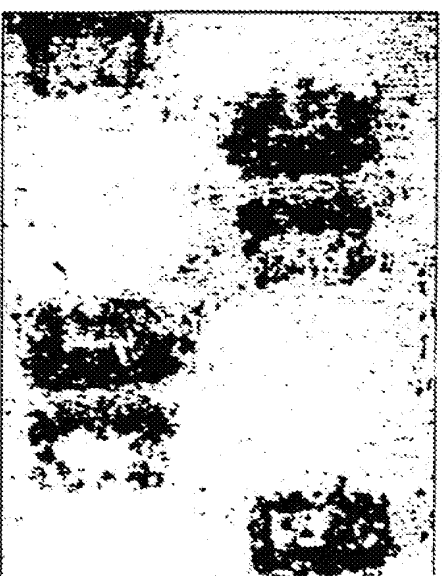


**FIG. 39**

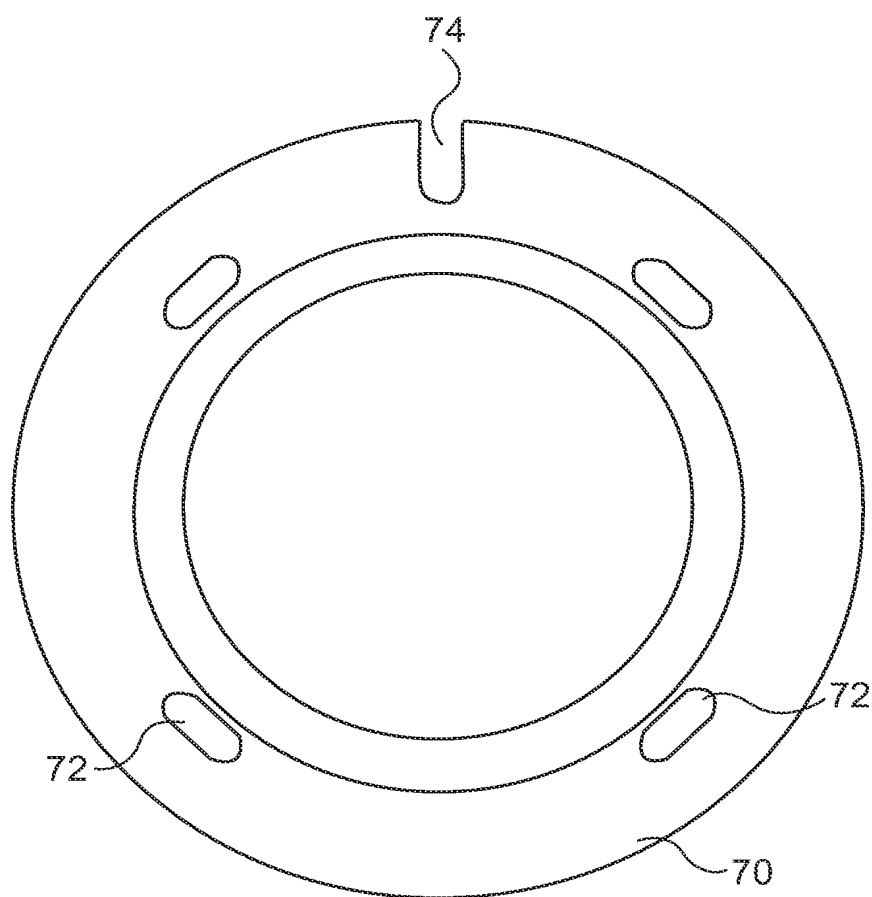
PRE-HEAT-TREATED GEARS/PRECISION HUBS



**FIG. 40**



**FIG. 41**



**FIG. 42**